



XI'AN LINKUN STEEL PIPE CO., LTD  
西安林坤钢管有限责任公司



XI'AN LINKUN STEEL PIPE CO., LTD  
Add: Room 1108, Block A, MIPFT, No. 99, Gangwu Avenue, Xi'an ITL Park, China  
Tel: +86-29-83479869 Fax: +86-29-89140329  
Email: linkun@lksteelpipe.com Http://www.lksteelpipe.com

专业领先钢管、管件和法兰供应商  
A LEADING PROFESSIONAL STEEL PIPES, PIPE FITTINGS AND FLANGES SUPPLIER

林坤钢管，让世界更强  
LINKUN STEEL PIPE, MAKING THE WORLD STRONGER



XI'AN LINKUN STEEL PIPE CO., LTD is a wholly owned subsidiary of WUXI HUAYOU SPECIAL STEEL GROUP CORPORATION, established in 1991 and in charge of export business.

We have more than 20 years experience in manufacturing, distributing, processing and exporting SEAMLESS, HFW, LSAW, SSAW Line Pipe, OCTG, Drill Pipe, Structural Tube, Mechanical Tubing, 3PE, 3PP, FBE, Liquid Epoxy Coated Pipe. We mainly export to Asian, European, Oceanian, North & South American countries, also we are under developing our business in African countries.

All our products are manufactured by latest manufacturing techniques with machines and equipment which fitted highest technology, in order to provide the manufacturing of products in full conformity with international standards with high quality materials in production in line with its carefully set policies for sustainable quality.

Our Pipe and Tube Manufacturing Process:

1. Seamless:

Hot-Rolled

Outside Diameter: 10.3-1020mm

Wall Thickness: 1.73-59.54mm

Cold-Drawn

Outside Diameter: 6-220mm

Wall Thickness: 1-20mm

2. Welded:

UOE/JCOE Longitudinal Welded (LSAW)

Outside Diameter: 406.4-1422mm

Wall Thickness: 6.4-44.5mm

High Frequency Electric Resistance Welded (HFW/ERW) & Electric Fusion Welded (EFW)

Outside Diameter: 21.3-508mm

Wall Thickness: 3.2-15.9mm

You are very welcome to contact us for quotations and visit our facilities!

Our Mission:

Whether our customers are active in the oil and gas, water supply line or construction, we endeavor to deliver the highest quality products and value-added services to support our clients' business.

We help our clients create more value by bringing companies together and creating win-win partnerships to build a much better future.

We take care of everything so our clients can remain focused on their business.

We even purchase the steel so that our clients do not tie up capital until they receive their order and are completely satisfied with their products. We understand the system and put it to work to the advantage of our clients.

We are an insider in the pipe and tube manufacturing industry and therefore are in a position that allows our clients to have an insider working for them.



能源管道 争创一流  
BECOME THE LEADING ENERGY-PIPELINE

1.Group first, high sense of responsibility and obligation.

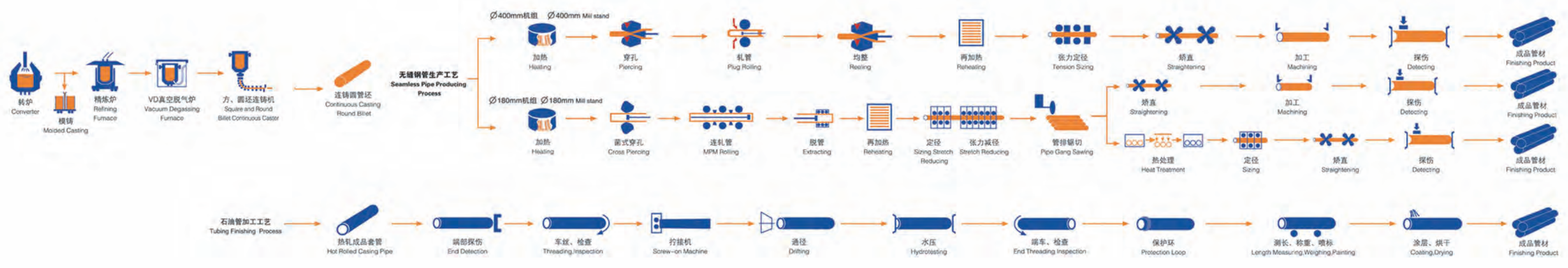
2.People-oriented and harmonious interpersonal relationships.

3.Correct viewpoint of righteousness and benefit is the common value pursued.

4.Learn from each other and swallow anything and everything uncritically.

# 3 Seamless Pipe Manufacturing Process

## 无缝管生产流程



# 4 SEAMLESS PIPE

## 无缝管

林坤钢管，让世界更强  
LINKUN STEEL PIPE, MAKING THE WORLD STRONGER



### Seamless Line Pipe

API 5L PSL 1 & 2 Gr.B/X42/X46/X52/X56/X60/X65/X70/X80  
OD: 10.2-711mm WT: 1.6-100mm

### Seamless Low-temperature Steel Pipe

ASTM A333 Gr.1/3/6  
OD: 21.3-660mm WT: 2-60mm

### Seamless Alloy Steel Pipe

ASTM A335 Gr.P1/P2/P5/P9/P11/P12/P15/P21/P22/P23/P91/P92  
EN 10216-2 16Mo3/14MoV6-3/10CrMo5-5/13CrMo4-5/10CrMo9-10/11CrMo9-10/25CrMo4  
OD: 21.3-660mm WT: 2-60mm

### Seamless Mechanical Steel Tubing

ASTM A519 Gr. 1020/1045/4130/4135/4140  
EN 10297-1 E470/41Cr4/25CrMo4/30CrMo4/34CrMo4/42CrMo4  
ISO 2938 20MnV6  
OD: 20-660mm WT: 2-80mm

We also can produce external FBE/2PP/3PP/2PE/3PE coated according to DIN 30670/  
DIN 30671 standard, internal Epoxy Resin Primer Lined according to AWWA C213.

### Casing & Tubing

Standard: API 5CT  
Grade: H40, J55, K55, N80-1, N80-Q, M65, L80-1, C90-1/2, C95, T95-1/2, P110, Q125

Casing Size:  
Diameter: 4 1/2" - 20"  
Length: R1 (4.88-7.62M), R2 (7.62-10.36M), R3 (10.36-14.63M)  
End Connection: STC, BTC, LTC

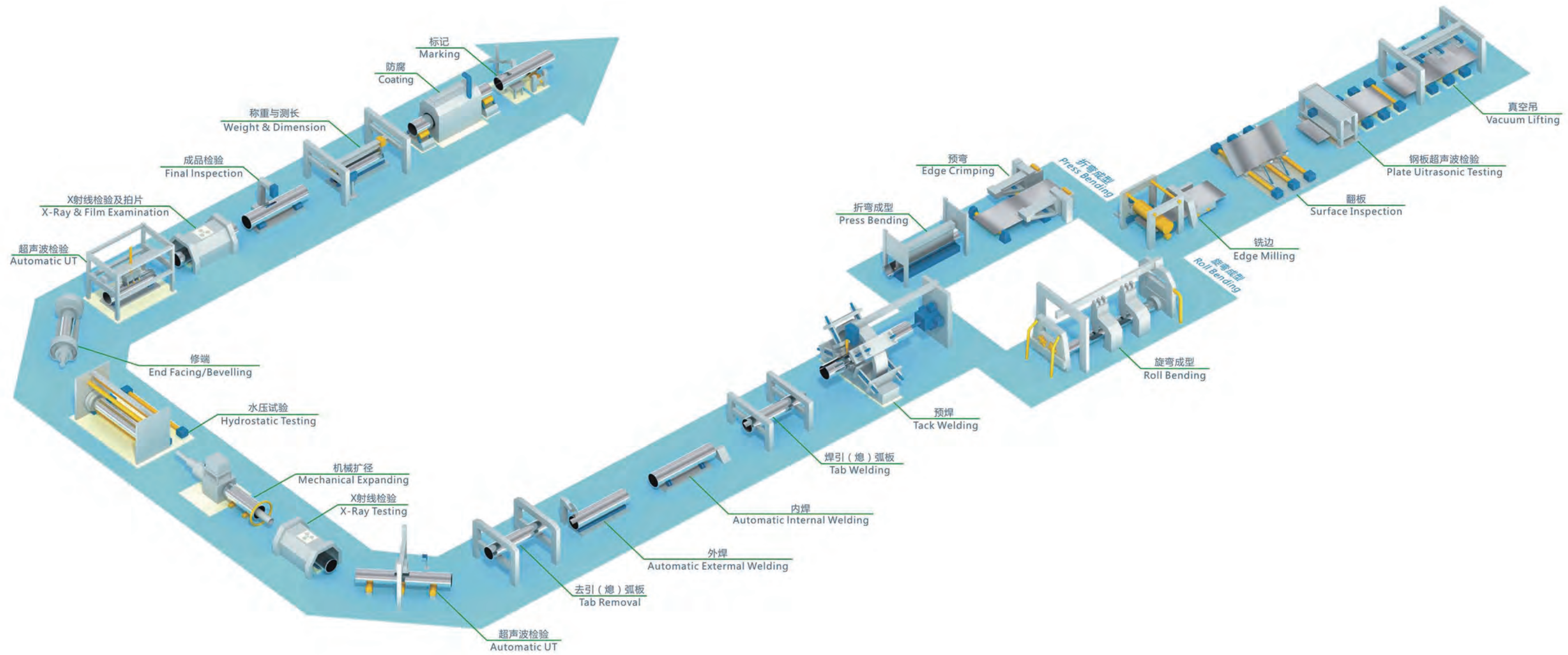
Tubing size:  
Diameter: 1.050" - 4 1/2"  
Length: R1 (6.10-7.32M), R2 (8.53-9.75M), R3 (11.58-12.8M)  
End Connection: EU, NU

# 5 LSAW Pipe Manufacturing Process

## 直缝埋弧焊管生产流程

林坤钢管，让世界更强

LINKUN STEEL PIPE. MAKING THE WORLD STRONGER





### Longitudinal Seam Welded Pipe

Standards & Grades:  
 API 5L PSL 1 & PSL 2 Gr.A/B/X42/X46/X52/X56/X60/X70/X80  
 ASTM A252 Gr. 1/2/3  
 EN 10219-1 S235JR/S275J0H/S275J2H/S355J0H/S355J2H  
 ASTM A671 Gr. CA 55/CB 60/CB 65/CB 70/CC 60/CC 65/CC 70  
 ASTM A672 Gr. A45/A50/A55/B55/B60/B65/B70  
 ASTM A691 1 CR/1 ¼ CR/2 ¼ CR  
 OD: 406.4-1626mm  
 WT: 6-60mm  
 Length: 6 - 12m

Liquid Epoxy Coated Pipe  
 Standard: AWWA C210

FBE Coated Pipe  
 Standard: AWWA C213

2PP/3PP/2PE/3PE coated Pipe  
 Standard: DIN 30670/DIN 30671/DIN 30678

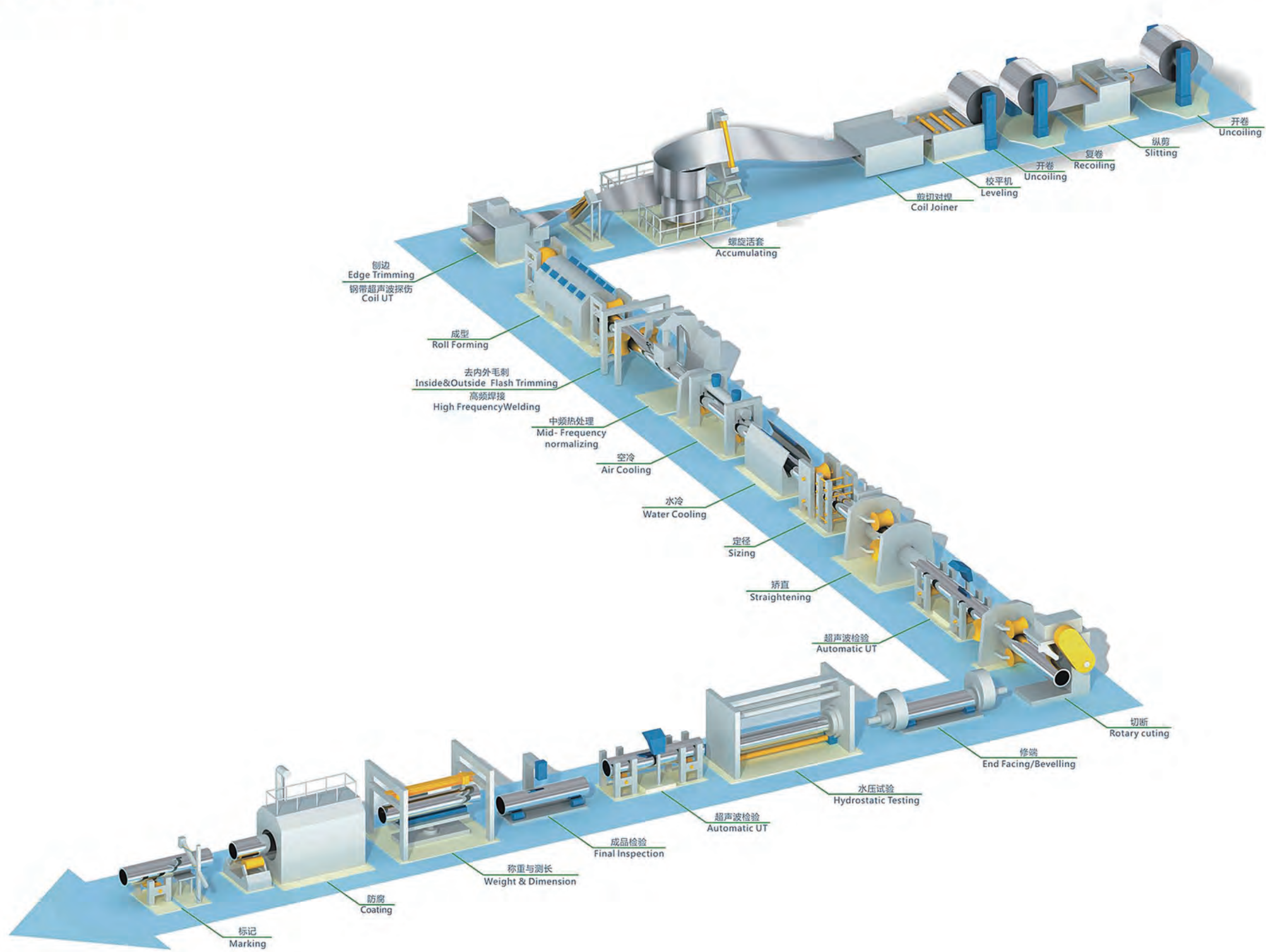
公称外径 nominal O.D.		公称壁厚 nominal W.T.(mm)															
mm	in	6.4	7.1	7.9	9.53	12.7	14.3	15.9	19.1	22.2	25.4	28.6	31.8	34.9	38.1	41.3	44.5
		单位长度重量 Unit length weight(Kg/m)															
406.4	16	63.36	70.17	77.63	93.27	123.30	138.27	153.11	182.42	210.33	238.05	266.45					
(426)		66.53	73.68	81.45	97.87	129.44	145.18	160.80	191.65	221.06	250.92	280.28	309.13				
457	18	71.45	79.14	87.49	105.16	139.15	156.11	172.95	206.25	238.03	270.34	302.14	333.44				
508	20	79.53	88.11	97.43	117.15	155.12	174.10	192.95	230.27	265.95	302.28	338.11	373.43				
(529.0)		82.86	91.8	101.52	122.08	161.70	181.50	201.18	240.17	277.15	315.44	352.92	389.90				
559	22	87.62	97.08	107.36	129.13	171.09	192.08	212.95	254.30	293.87	334.23	374.08	413.42				
610	24	95.71	106.05	117.30	141.12	187.06	210.07	232.94	278.32	321.79	366.17	410.05	453.42	494.95	537.33	579.20	
(630.0)		109.57	121.19	145.82	193.33	217.12	240.78	287.74	332.74	378.70	424.15	469.10	512.16	556.12	599.57		
660	26	114.84	127.04	152.87	202.72	227.70	252.55	301.87	349.16	397.49	445.31	492.63	537.98	584.30	630.12		
711.0	28	123.82	136.97	164.85	218.69	245.68	272.54	325.89	377.08	429.44	481.28	532.62	581.87	632.22	682.06		
(720.0)					166.97	221.51	248.86	276.07	330.13	382.01	435.07	487.63	539.68	589.62	640.68	691.23	
762.0	30				176.84	234.67	263.67	292.54	349.91	405.00	461.38	517.61	572.61	625.77	680.14	734.00	
813.0	32				188.82	250.64	281.69	321.54	373.93	432.93	493.32	553.22	612.61	669.66	728.05	785.94	
(820)					190.47	252.83	284.12	315.28	377.23	436.76	497.71	558.16	618.10	675.68	734.63	793.07	
864.0	34				200.81	266.61	299.64	332.53	397.95	460.85	525.27	589.19	652.60	713.55	775.97	837.89	
914.0	36				212.56	282.27	317.27	352.14	421.50	488.22	556.59	624.45	691.81	756.58	822.95	888.81	
(920.0)					213.97	284.15	319.38	354.49	424.33	491.50	560.35	628.68	696.52	761.75	828.59	894.92	960.75
965.0	38				224.54	298.24	335.25	372.14	445.52	516.14	588.53	660.42	731.80	800.18	870.87	940.75	1010.13
1016.0	40				236.53	314.22	353.24	392.13	469.55	544.06	620.48	696.39	771.80	844.37	918.78	992.69	1066.09
(1020.0)						315.47	354.65	393.70	471.43	546.25	622.98	699.21	774.93	847.81	922.54	996.76	1070.48
1067.0	42					330.19	371.22	412.13	493.57	571.98	652.42	732.36	811.79	888.26	966.70	1044.63	1122.06
1118.0	44					346.16	389.21	432.13	517.99	599.90	684.37	768.33	851.79	932.15	1014.62	1096.57	1178.03
1168.0	46					361.82	406.84	451.73	541.14	627.27	715.68	803.59	890.99	975.18	1061.59	1147.50	1232.90
1219.0	48					377.79	424.82	471.73	565.16	655.19	747.63	839.56	930.99	1019.08	1109.51	1199.44	1288.86
(1220.0)						378.10	425.18	472.12	565.63	655.74	748.25	840.27	931.77	1019.94	1110.45	1200.46	1289.96
1321.0	52					409.74	460.79	511.72	613.20	711.03	811.52	911.50	1010.98	1106.86	1205.34	1303.32	1400.79
(1420.0)						440.74	495.70	550.54	659.83	765.23	873.53	981.32	1088.61	1192.06	1298.36	1404.15	1509.43
1422	56					441.37	496.41	551.32	660.77	766.32	874.78	982.73	1090.18	1193.79	1300.24	1406.18	1511.63

# 7 HFW Pipe Manufacturing Process

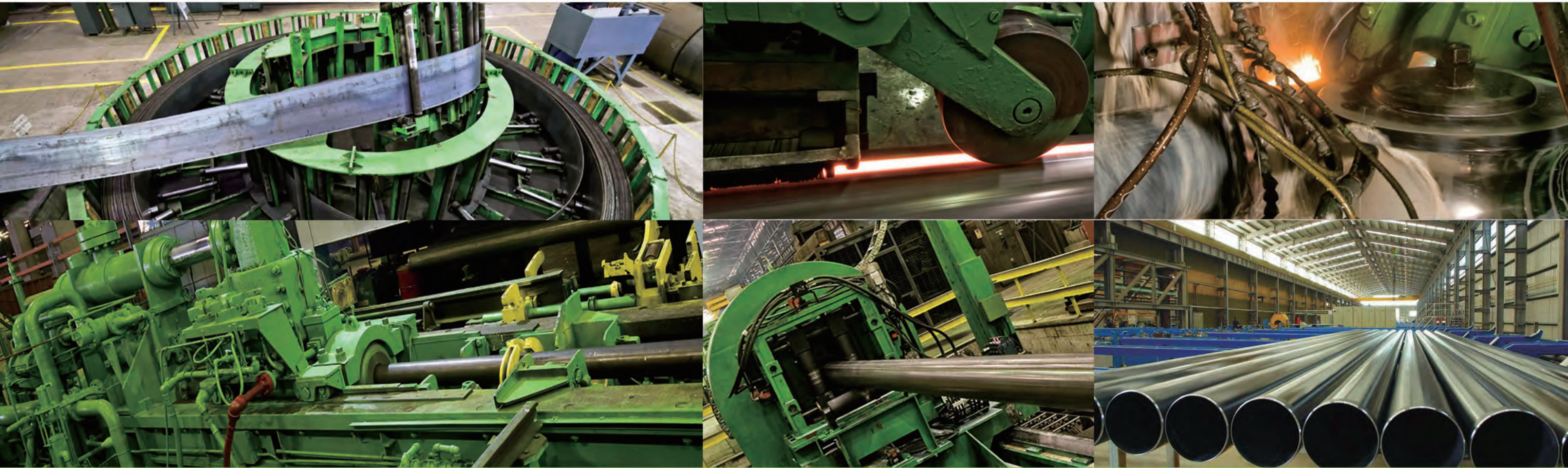
## 高频直缝焊管生产流程

林坤钢管，让世界更强

LINKUN STEEL PIPE. MAKING THE WORLD STRONGER







### High Frequency Welded Pipe

Standards & Grades:  
 API 5L PSL 1 & PSL 2 Gr.A/B/X42/X46/X52/X56/X60/X70/X80  
 ASTM A53 Gr. A/B  
 ASTM A252 Gr. 1/2/3  
 EN 10219-1 S235JRH/S275J0H/S275J2H/S355J0H/S355J2H  
 ASTM A671 Gr. CA 55/CB 60/CB 65/CB 70/CC 60/CC 65/CC 70  
 ASTM A672 Gr. A45/A50/A55/B55/B60/B65/B70  
 ASTM A691 1 CR/1 ¼ CR/2 ¼ CR  
 OD: 21.3-508mm  
 WT: 3-16mm  
 Length: 6 - 12m

公称外径 nominal O.D.	mm	21.3	26.7	33.4	42.2	48.3	60.3	73.0	88.9	114.3	139.7	141.3	159.0	168.3	177.8	193.7	219.1	244.5	273.1	323.9	339.7	355.6	377.0	406.4	426.0	457.2	508.0		
公称壁厚 nominal W.T. (mm)	单位	长度 重量 unit weight (Kg/m)																											
3.2	1.43	1.85	2.38	3.08	3.56	4.51	5.51	6.76	8.77																				
4.0			2.90	3.77	4.37	5.55	6.81	8.38	10.88	13.39	13.54	15.29	16.21																
4.8							8.07	9.95	12.96	15.97	16.16	18.25	19.35	20.48	22.36	25.37	28.37	31.76	37.77	39.64									
6.4								13.02	17.03	21.04	21.29	24.08	25.55	27.05	29.56	33.57	37.58	42.09	50.11	52.60	55.11	58.49	63.13	66.22	71.15	79.16			
7.1								14.32	18.77	23.22	23.50	26.60	28.22	29.89	32.67	37.12	41.57	46.57	55.47	58.23	61.02	64.76	69.91	73.34	78.81	87.70			
7.9										25.68	25.99	29.44	31.25	33.10	36.20	41.14	46.10	51.66	61.56	64.64	67.74	71.91	77.63	81.45	87.53	97.43			
8.7											28.45	32.25	34.24	36.28	39.69	45.14	50.59	56.72	67.62	71.01	74.42	79.02	85.32	89.53	96.22	107.12			
9.5													37.20	39.43	43.15	49.10	55.05	61.75	73.65	77.36	81.08	86.09	92.98	97.57	104.88	116.78			
10.3																53.03	59.49	66.75	79.65	83.67	87.71	93.14	100.61	106.60	113.51	126.41			
11.1																	56.94	63.89	71.72	85.62	89.95	94.30	100.16	108.20	113.57	122.11	136.01		
12.7																		64.64	72.60	81.55	97.46	102.41	107.40	114.09	123.30	129.44	139.21	155.12	
14.3																				109.18	114.79	120.36	127.90	138.27	145.18	156.18	174.10		
15.9																					126.96	132.14	138.14	145.18	153.12	160.12	173.12	192.12	

Liquid Epoxy Coated Pipe  
 Standard: AWWA C210  
 FBE Coated Pipe  
 Standard: AWWA C213  
 2PP/3PP/2PE/3PE coated Pipe  
 Standard: DIN 30670/DIN 30671/DIN 30678

# 9 Steel Pipe Application

## 钢管用途

林坤钢管，让世界更强

LINKUN STEEL PIPE. MAKING THE WORLD STRONGER



Crude Oil Pipeline



Natural Gas Pipeline



Oil Jetty



Oil Storage Terminal



Processing Pipeline



Oilfield Pipeline



Natural Gas Purification Station



Oil Refinery



Water Treatment Depot



Offshore Drilling



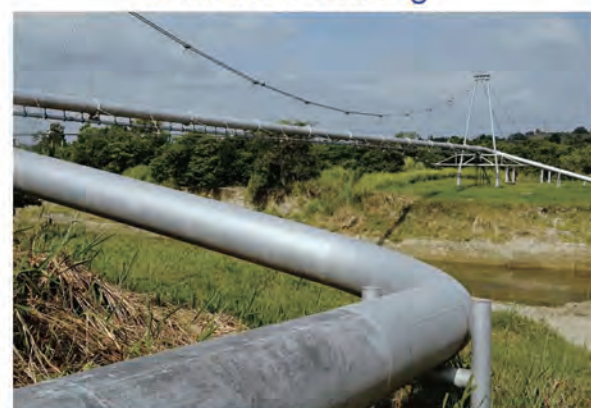
Slurry Conveyance Pipeline



Pipe Pile



Jet Fuel Pipeline



Potable Water Pipeline



Power Plant



Steel Pipe Truss

# 10 Certificates & Partners

## 证书和合作伙伴

林坤钢管，让世界更强  
LINKUN STEEL PIPE. MAKING THE WORLD STRONGER



Item No.	Material	Specification	Quantity	Unit	Weight	Remarks
1	Q235B	GB/T 700	1000	kg	1000	
2	Q355B	GB/T 700	500	kg	500	
3	Q460E	GB/T 700	200	kg	200	

Item No.	Material	Specification	Quantity	Unit	Weight	Remarks
1	Q235B	GB/T 700	1000	kg	1000	
2	Q355B	GB/T 700	500	kg	500	
3	Q460E	GB/T 700	200	kg	200	

Item No.	Material	Specification	Quantity	Unit	Weight	Remarks
1	Q235B	GB/T 700	1000	kg	1000	
2	Q355B	GB/T 700	500	kg	500	
3	Q460E	GB/T 700	200	kg	200	



# 11 Customers

客户

林坤钢管，让世界更强

LINKUN STEEL PIPE. MAKING THE WORLD STRONGER



林坤钢管, 让世界更强  
LINKUN STEEL PIPE, MAKING THE WORLD STRONGER

从劣势向优势转化的临界状态，  
从量变到质变的微妙平衡点，  
矛盾主客双方在内外部因素作用下，  
地位互换的过程。

超越进取  
大業者



林坤人, 让客户更满意  
LINKUN PEOPLE, MAKING CUSTOMERS MORE SATISFACTORY